



Preliminary ENSOFT SL66090A

ENSOFT

Product Description :	This polyolefin based thermoplastic elastomer (SEBS) compound is high mineral filled, completely recyclable and suitable for general purpose applications. ENSOFT® series can be processed with conventional thermoplastics machinery.
Additive Packages :	T / Heat and UV stabilizer /
Key Features :	Good ozone, UV and weathering resistance Rubberlike elasticity in a wide temperature range Easy colorability with proper MB (PE, PP, etc. based)
Process Method :	Extrusion, coextrusion, sheet extrusion
Uses :	Extruded parts (seals, tubes, profiles, hoses, etc.) for automotive, construction, home appliances, furniture

	Value	Unit	Standard
Physical			
Hardness	90	SHORE A	ISO 868 (3 second)
Density	1,17	gr / cm3	ISO 1183 1-A
Mechanical			
100% Modulus	3,2	Mpa	ISO 37, DIN 53504
300% Modulus	3,9	Mpa	ISO 37, DIN 53504
Tensile Strength At Break	10,5	Mpa	ISO 37, DIN 53504
Elongation at Break	750	%	ISO 37, DIN 53504
Tear Strength (Perpendicular to flow)	43	N/mm	ISO 34-1 Method B

Environmental Resistance

Ozone	Excellent
Water	Excellent
Alcohol	Excellent
Olive Oil	Fair
Sulphuric Acid	Good
Detergent	Good



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Drying Condition

Drying Time(hr)	Not required
Drying Temperature(°C)	Not required
Max Allowable Melt Temperature(°C)	250 C

Extrusion Condition (°C)

Feed Zone Temperature (°C)	170 - 190
Compression Zone Temperature (°C)	180 - 195
Melting Zone Temperature (°C)	195 - 205
Extruder Head Temperature (°C)	200 - 210
Die Temperature (°C)	200 - 220

